

IN THE CLAIMS

Claims 1, 3-9, 11, 24, 28, 32, 34-43 and 45-48 are pending. In this amendment, claims 1, 3, 8, 11, 28, 37, 38, 40, 42, 43, and 48 are amended. Claims 4 and 6 are canceled. The status of all claims is provided below.

1. (currently amended) 1. A catalytic system comprising a tethered catalyst composition disposed in a microchannel, wherein the tethered catalyst composition comprises a solid support onto which has been immobilized an otherwise ordinarily molecular catalyst or procatalyst moiety; and wherein the microchannel comprises at least one wall and ~~the tethered catalyst composition is coated on the wall of the microchannel or~~ wherein at least one heat transfer microchannel is adjacent to the at least one wall of the microchannel.
2. (canceled)
3. (currently amended) The catalytic system of claim 1 wherein ~~the system comprises a tethered catalyst composition, and the tethered catalyst composition is attached to at least one wall of the microchannel that defines the bulk flow path in the microchannel.~~
4. (canceled)
5. (original) The catalytic system of claim 1 wherein said tethered catalyst composition or tethered chiral auxiliary is provided as, or part of, a porous insert.
6. (canceled)
7. (previously presented) The catalytic system of claim 1, wherein said tethered catalyst composition comprises a solid support selected from the group consisting of: a solid inorganic oxide,

carbon, an organic polymer, silica, alumina, a clay, a zeolite and a mesoporous solid.

8. (currently amended) A catalytic system comprising a tethered catalyst composition disposed in a microchannel, wherein the tethered catalyst composition comprises a solid support onto which has been immobilized an otherwise ordinarily molecular catalyst or procatalyst moiety; and

wherein the microchannel comprises at least one wall and the tethered catalyst composition is coated on the wall of the microchannel; and

~~The catalytic system of claim 1, wherein the system comprises a tethered catalyst composition in which said tether comprises a tether with at least a three atom chain.~~

9. (previously presented) The catalytic system of claim 8, wherein the tethered catalyst composition comprises one or more member selected from the group consisting of a metal, a metal coordination complex, an organometallic complex, an oxidant, a reductant, an acid, and a base.

10. (canceled)

11. (currently amended) A catalytic system comprising a tethered catalyst composition disposed in a microchannel, wherein the tethered catalyst composition comprises a solid support onto which has been immobilized an otherwise ordinarily molecular catalyst or procatalyst moiety; and

wherein the microchannel comprises at least one wall and the tethered catalyst composition is coated on the wall of the microchannel; and

~~The system of claim 4 further comprising a micromixer positioned to mix reactants prior to passage into the microchannel.~~

12-23. (canceled)

24. (original) The catalytic system of claim 1 wherein the microchannel comprises at least one wall and a tethered catalyst or a tethered chiral auxiliary is coated on the wall of the

microchannel.

25-27. (canceled)

28. (currently amended) A catalytic system comprising a tethered catalyst composition disposed in a microchannel, wherein the tethered catalyst composition comprises a solid support onto which has been immobilized an otherwise ordinarily molecular catalyst or procatalyst moiety; and
wherein the microchannel comprises at least one wall and the tethered catalyst composition is coated on the wall of the microchannel; and
The system of claim 1 wherein the microchannel comprises a chiral auxiliary.

29-31. (canceled)

32. (previously presented) The catalytic system of claim 1, wherein the system comprises a tethered catalyst composition comprising a dendritic catalyst.

33. (canceled)

34. (previously presented) The catalytic system of claim 1 wherein the microchannel comprises a minimum dimension of greater than 1 μ m and a length greater than 1 cm.

35. (currently amended) The catalytic system of claim 34, comprising at least one heat transfer microchannel that is adjacent to at least one wall of the microchannel.

36. (previously presented) The catalytic system of claim 35 wherein the at least one wall of the microchannel is comprised of an iron-containing alloy.

37. (currently amended) The catalytic system of claim 35 comprising at least 3 arrays of

planar microchannels that comprise a tethered catalyst composition or a tethered chiral auxiliary disposed in the microchannel microchannels.

38. (currently amended) The catalytic system of claim 34 comprising at least 10 layers of heat exchangers interleaved with at least 10 layers comprising the microchannels that comprise a tethered catalyst composition or a tethered chiral auxiliary disposed in the microchannel microchannels.

39. (previously presented) The catalytic system of claim 34 comprising a bridging oxo group connecting a transition metal center of a tethered catalyst with a metal or semimetal on a surface of the interior of the microchannel.

40. (currently amended) The catalytic system of claim 1 wherein said tethered catalyst composition is made from an inorganic organometallic compound comprising Ni[P(OMe)₃]₄, NiCl₂(PEt₃)₂, RhH(CO)(PPh₃)₃, RhCl(CO)(PPh₃)₂, or IrCl(CO)(PPh₃)₂.

41. (previously presented) The catalytic system of claim 34 comprising at least 10 of the microchannels that comprise a tethered catalyst composition or a tethered chiral auxiliary disposed in the microchannel.

42. (currently amended) The catalytic system of claim 3 wherein the bulk flow path comprises a gap of comprising a 0.1 to 1.0 mm-gap for bulk flow.

43. (currently amended) The catalytic system of claim-4 8 wherein the system comprises a tethered catalyst composition made by reacting Cl-CH₂-CH₂-CH₂-SiH₃, Cl-CH₂-CH₂-CH₂-Si(OCH₃)₃, or Cl-CH₂-CH₂-CH₂-NH₂ with a support surface.

44. (canceled)

45. (previously presented) The catalytic system of claim 1 wherein the system comprises a tethered catalyst composition made by reacting a metal complex with a tether that is subsequently reacted with an inorganic support.

46. (previously presented) The catalytic system of claim 1 wherein the system comprises a tethered catalyst composition comprising a tethered metallocene.

47. (previously presented) The catalytic system of claim 1 wherein the system comprises a tethered catalyst composition comprising a Schiff base palladium catalyst.

48. (currently amended) The catalytic system of claim 47 wherein a surface is modified with an aminopropyl tether.